



DOC 2500 Parts List

GBC IS AN ACCO BRANDS COMPANY



8.0 PARTS

DOCUSEAL 2500

FIGURE 8.1 ROLLERS / HEAT SHOES

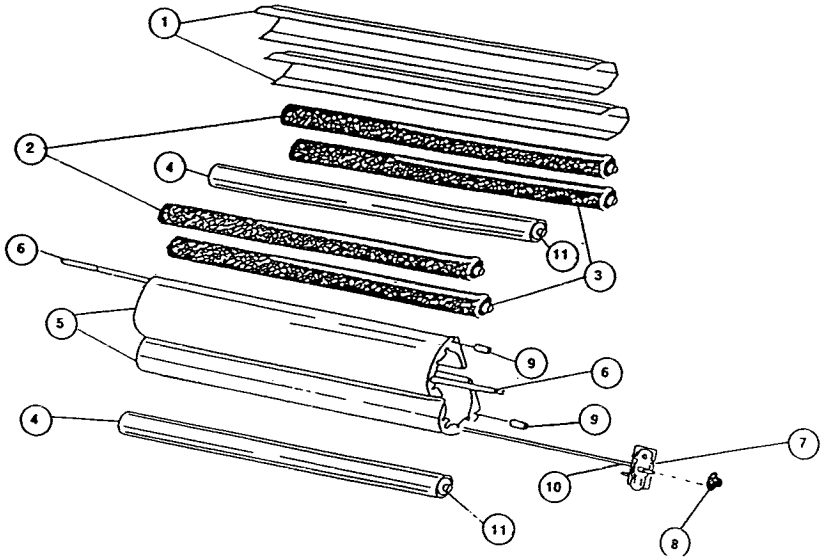


FIGURE 8.1

ITEM	PART NO.	DESCRIPTION	QUANTITY PER MODEL
1	1700022	ROLLER SHIELD	2
2	1700036	ROLLER, TOP (CROWNED)	2
3	1700037	ROLLER, BOTTOM	2
4	1700038	ROLLER, IDLE SHAFT	2
5	1700021	HEAT SHOE	2
6	1700047	HEATER, TUBULAR	4
7	6199008	THERMOSTAT	1
8	REF	TEMPERATURE ADJUSTMENT KNOB	1
9	1700026	HEAT SHOE SPACER	8
10	1700010	TUBE, THERMOSTAT	1
11	6173006	BUSHING, IDLE ROLLER	4

8.0 PARTS

FIGURE 8.2 BOTTOM VIEW

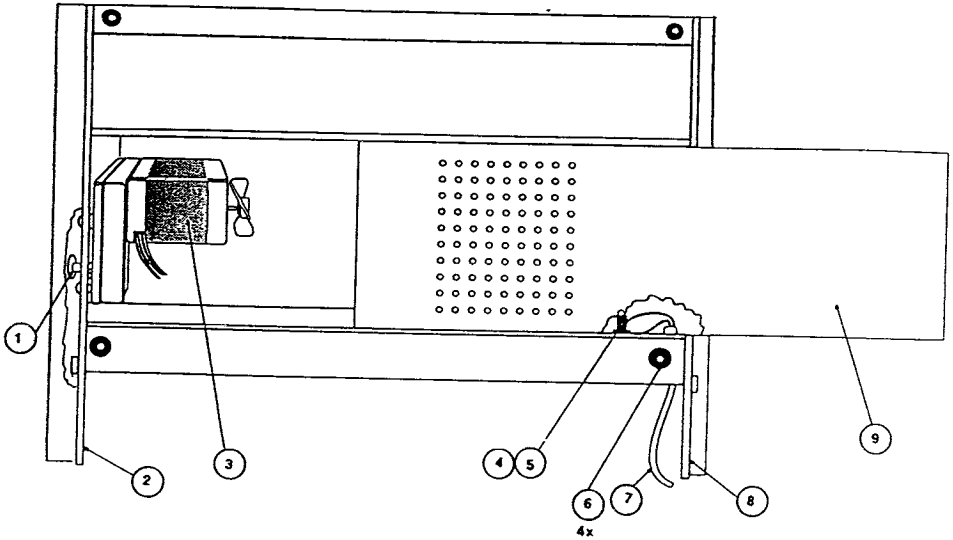


FIGURE 8.2

ITEM	PART NO.	DESCRIPTION	QUANTITY PER MODEL
1	1700015	SPROCKET, MOTOR GEAR	1
2	1700012	SIDE PLATE, LEFT	1
3	6208051	MOTOR	1
4	1700041	FUSEHOLDER ASSY	1
5	1700042	FUSE, 12 AMP	1
6	6176014	FEET, RUBBER	4
7	1700040	POWER CORD	1
8	1700013	SIDE PLATE, RIGHT	1
9	REF	MOTOR COVER PLATE	1

8.0 PARTS

FIGURE 8.5 RIGHT SIDE VIEW

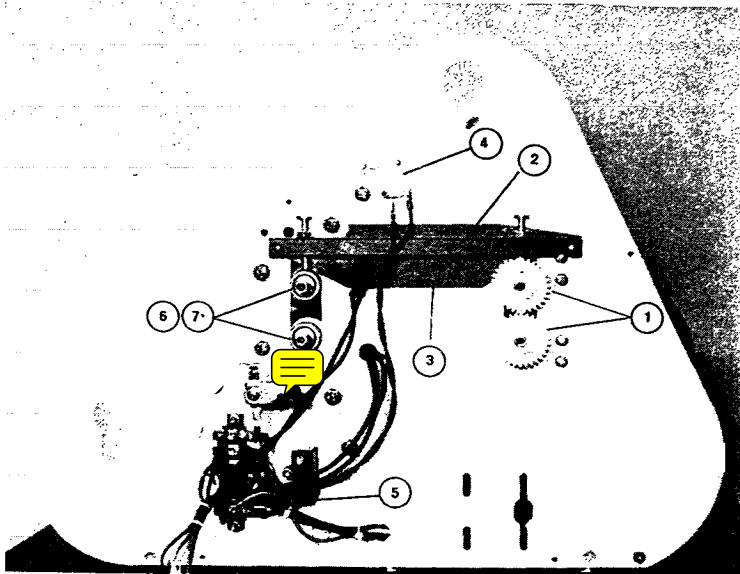


FIGURE 8.5

ITEM	PART NO.	DESCRIPTION	QUANTITY PER MODEL
1	1700024	GEAR, SPUR	2
2	1700051	TENSION BAR	2
3	1700050	HOLE GUARD	2
4	1700054	SWITCH, INTERLOCK	1
5	1700036	CAPACITOR, 7.5MF 120V	1
6	1700014	ROLLER BUSHING	8
7	1700055	SPACER WASHER	8

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8.0 PARTS
FIGURE 8.3 FRONT VIEW

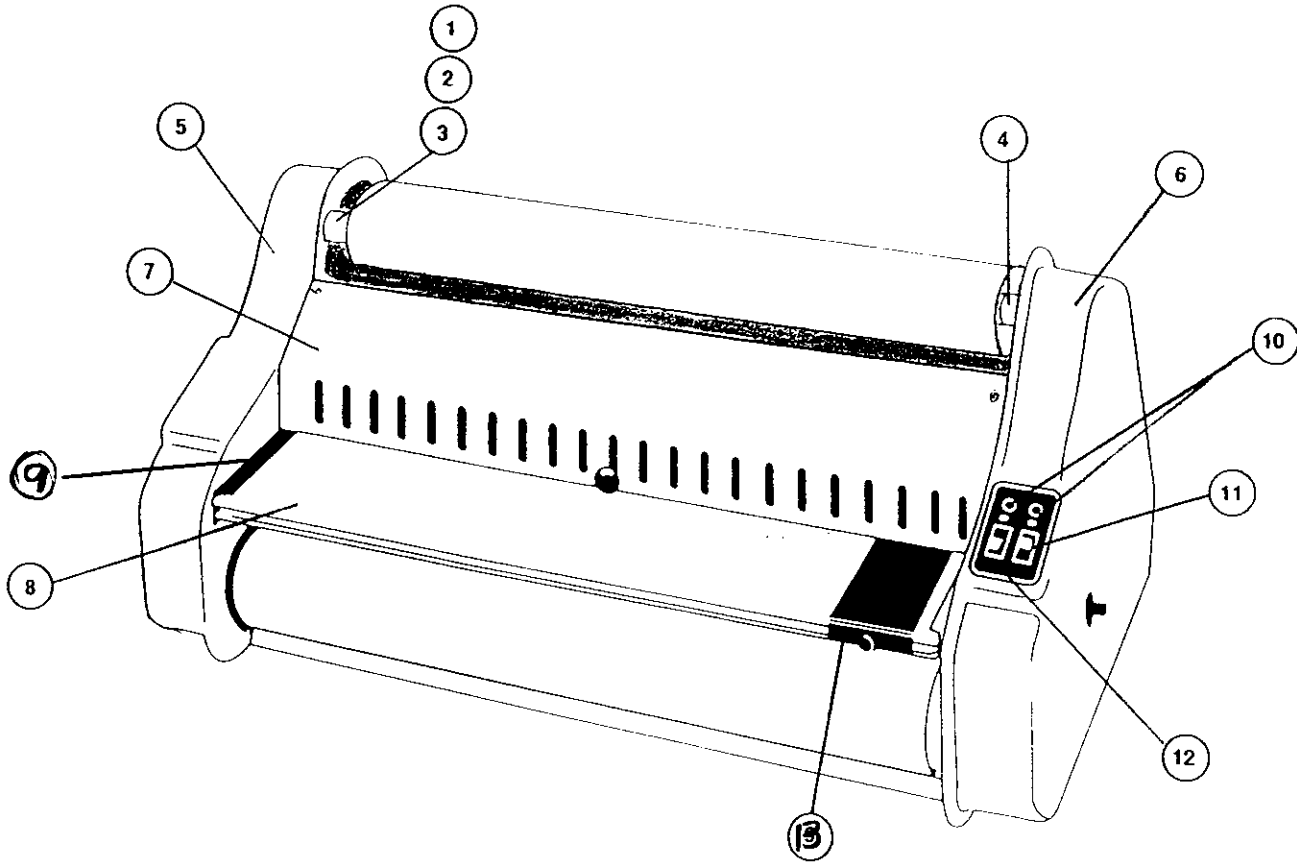


FIGURE 8.3

ITEM	PART NO.	DESCRIPTION	QUANTITY PER MODEL
1	1700019	SUPPLY MANDREL	2
2	1700033	BUSHING, MANDREL	2
3	1700027	CORE GRIPPERS, MANDREL	2
4	1700032	BRAKE, MANDREL	2
5	1700028	SIDE COVER, L.H.	1
6	1700029	SIDE COVER, R.H.	1
7	1700034	SAFETY SHIELD	1
8	1700023	FEED TABLE	1
9	1700020	FEED TABLE SLIDE	1
10	1700043	LIGHT INDICATOR	2
11	1700044	SWITCH, ON/OFF	1
12	1700045	SWITCH FWD/OFF/REV	1
13	1700011	R. H. Feed Table Guide	1

FIGURE 8.4 LEFT SIDE VIEW

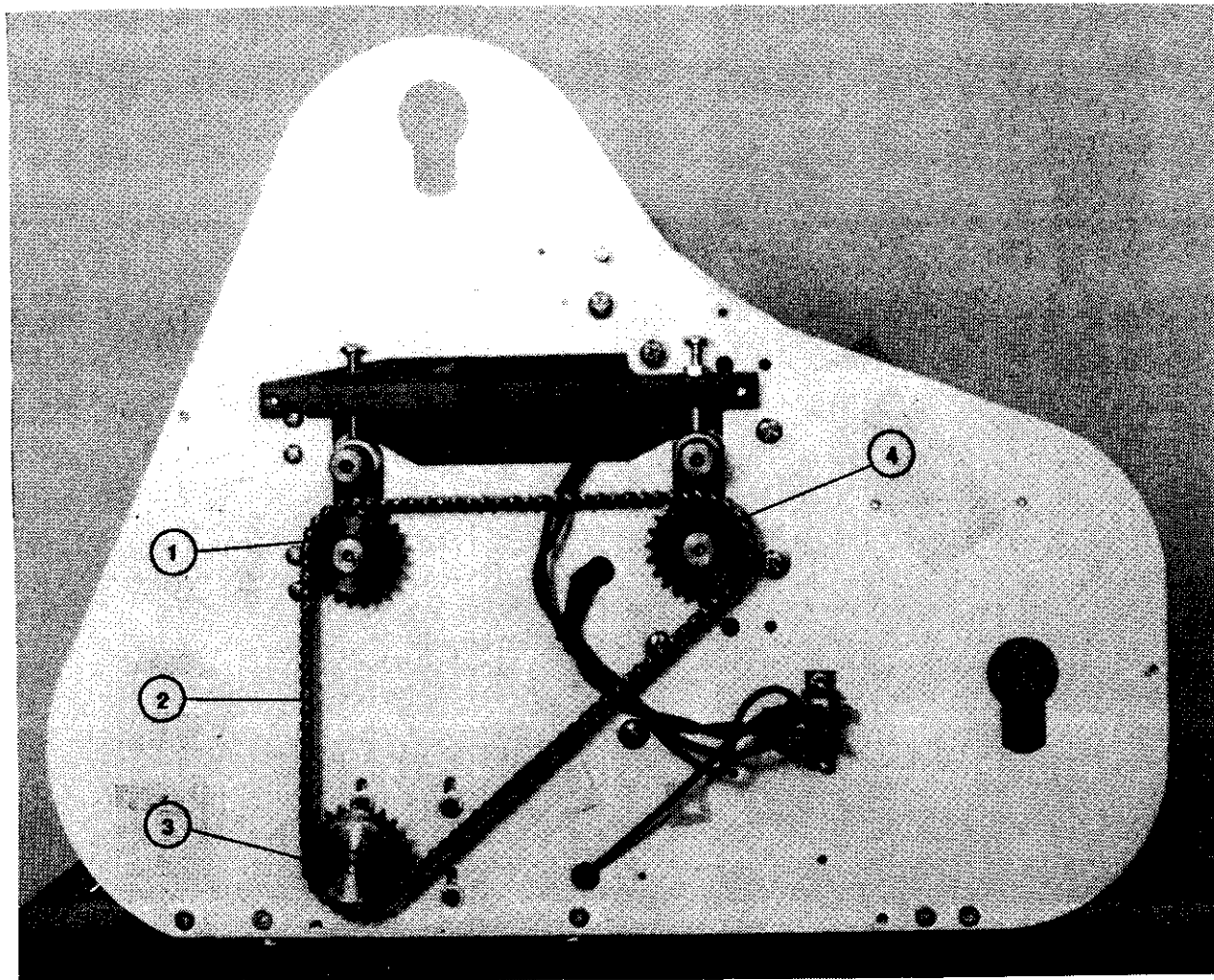
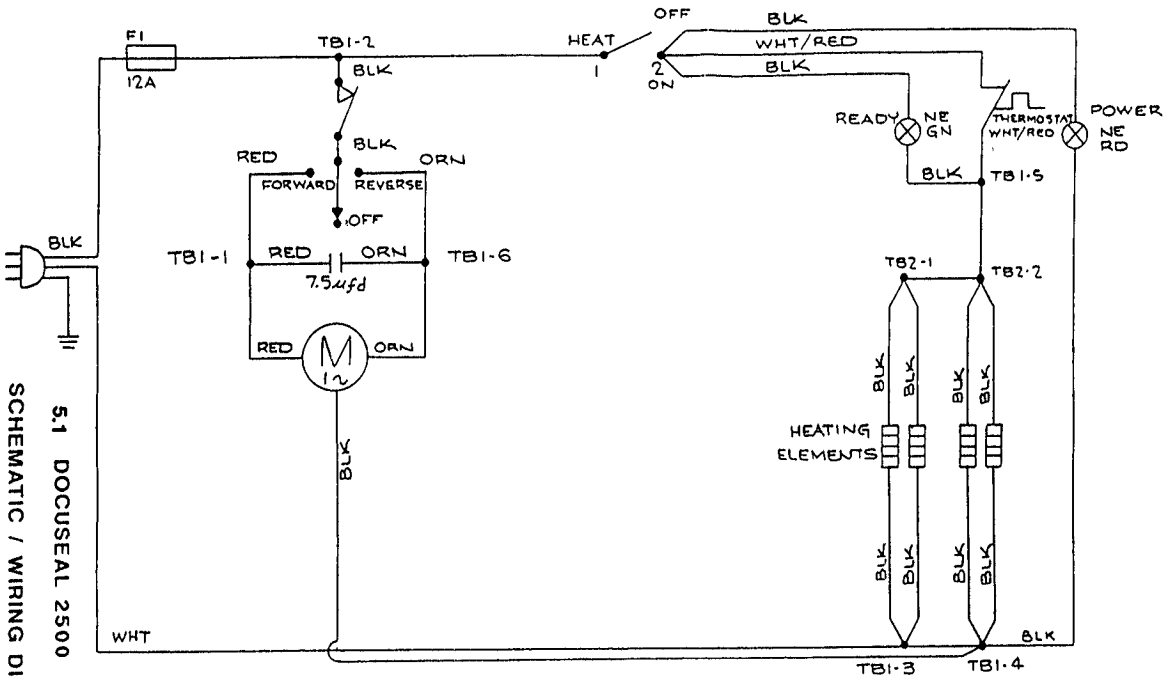


FIGURE 8.4

ITEM	PART NO.	DESCRIPTION	QUANTITY PER MODEL
3	1700017	SPROCKET, ROLLER, FRONT 22 TTH	1
1	1700018	SPROCKET, ROLLER, REAR 21 TTH	1
2	1700018	CHAIN, ROLLER DRIVE .1700018	1
4	1700015	SPROCKET, MOTOR GEAR	1

Adjust mtr height to align chain



SCHEMATIC / WIRING DIAGRAM
5.1 DOCUSEAL 2500

5.0 TROUBLESHOOTING