



# **410/450KM- 3 PARTS LIST**



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## 410KM/450KM3

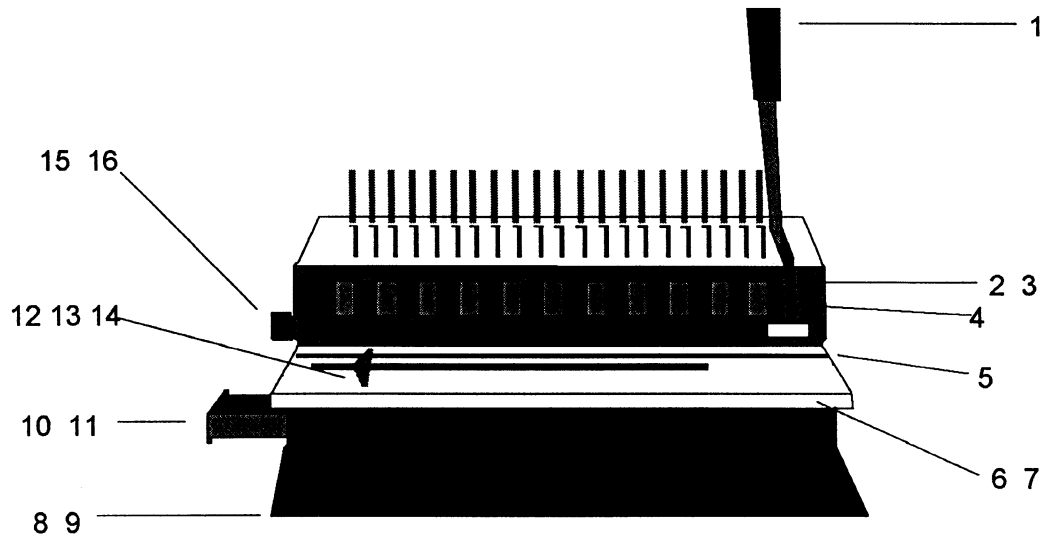


FIGURE 8.1

<b>ITEM</b>	<b>P/N</b>	<b>DESCRIPTION</b>	<b>QUANTITY</b>
1	1131104	Knob and handle assembly	1
2	1131167	<b>Bezel (450KM only)</b>	1
	1152062	Bezel (410KM only)	1
3	7701640	<b>Logo (450KM only)</b>	1
	1128200	Logo (410KM only)	1
4	1136609	Selector button (450KM only)	21
5	7702726	<b>Scale</b>	1
6	1152051	Cover (Holes must be drilled in replacement cover for 410KM)	1
7	1911000	Screw, cover 8-32 x 3/4" (NOT SHOWN)	4
8	1132204	Base	1
9	1136626	Rubber foot (NOT SHOWN)	4
10	1152122	<b>Chip tray</b>	1
11	1136612	Guide, chip tray (NOT SHOWN)	1
12	1132266	Paper guide	1
13	1132262	Retainer, paper guide	1
14	1108751	Knob, paper guide	1
15	1136649	Knob, binding cam adjusting (450KM only)	1
16	1152960	Knob, back gauge adjusting (450KM only)	1
	1128346	Plug, button (410KM only, NOT SHOWN)	1

- PICTURE SHOWN IS THAT OF A 450KM3

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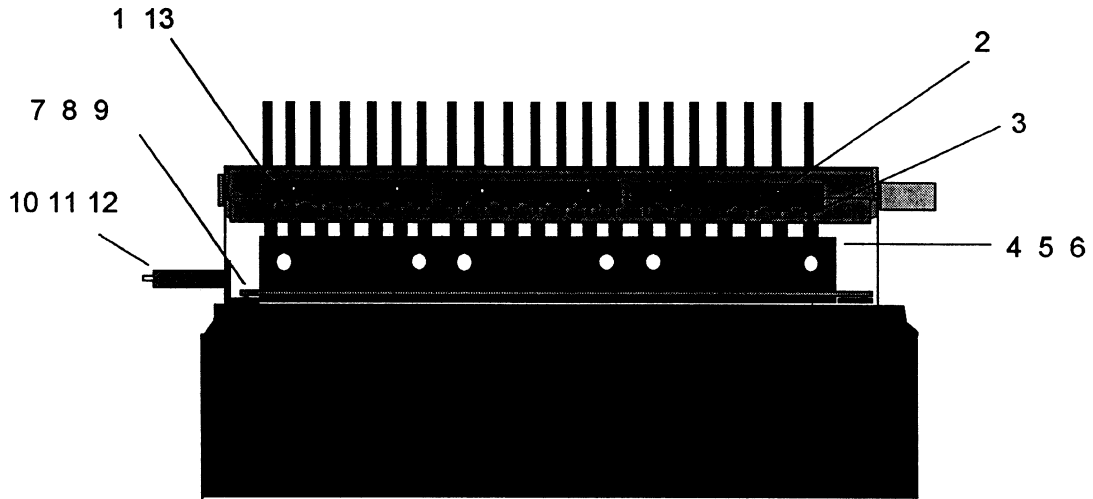
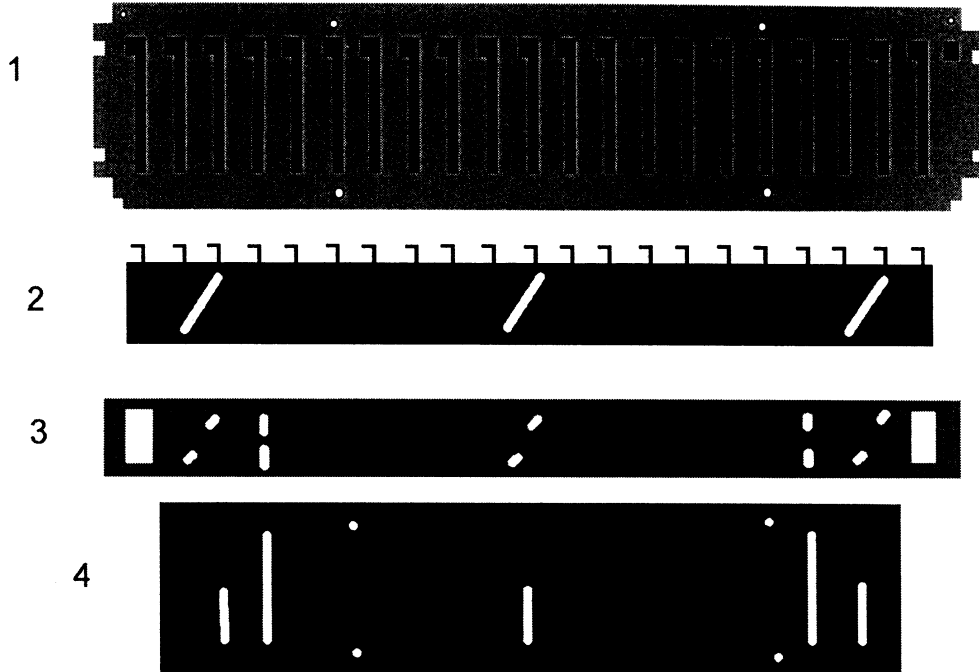


FIGURE 8.2

<b>ITEM</b>	<b>P/N</b>	<b>DESCRIPTION</b>	<b>QUANTITY</b>
1	1152010	Spring, detent (450KM only)	3
2	1907201	Screw, detent spring 8-31 x 3/8" (450KM only)	6
3	1152033	Selector pin (450KM only)	21
4	1152027	Die assembly (410KM must take roll pin from old dies for new dies)	3
5	1900624	Screw, die front 10-32 x 1 5/8" (NOT SHOWN)	6
6	1926822	Lock nut 10-32 (NOT SHOWN)	6
7	<b>1152012</b>	<b>Back gauge bar (450KM only)</b>	<b>1</b>
8	1101994	Back gauge bar spring (450KM only) (NOT SHOWN)	1
9	1131105	Back gauge adjusting rack (450KM only) (NOT SHOWN)	1
10	1131106	Shaft and pinion assembly (450KM only)	1
11	1930516	Retaining ring (450KM only) (NOT SHOWN)	1
12	1108826	Spring (450KM only) (NOT SHOWN)	1
13	1154288	Selector pin retainer (450KM only) (NOT SHOWN)	1

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**FIGURE 8.3**

<b>ITEM</b>	<b>P/N</b>	<b>DESCRIPTION</b>	<b>QUANTITY</b>
1	1155072	Binder frame	1
2	1101997	Hook slide	1
3	<b>1132389</b>	<b>Slide bar (pins out)</b>	<b>1</b>
	<b>1119751</b>	<b>Slide bar (pins in)</b>	<b>1</b>
4	<b>7700245</b>	<b>Guide plate</b>	<b>1</b>
•	1152132	Comb (NOT SHOWN)	1
•	1901202	Screw 6-18 x 1/4", comb (NOT SHOWN)	3
•	1907803	Screw 6-18 x 3/8", rear (NOT SHOWN)	2
•	1907805	Screw 6-32 x 1/4", front (NOT SHOWN)	2
•	<b>1131108</b>	<b>Binding post (NOT SHOWN)</b>	<b>2</b>
•	Indicates not shown		

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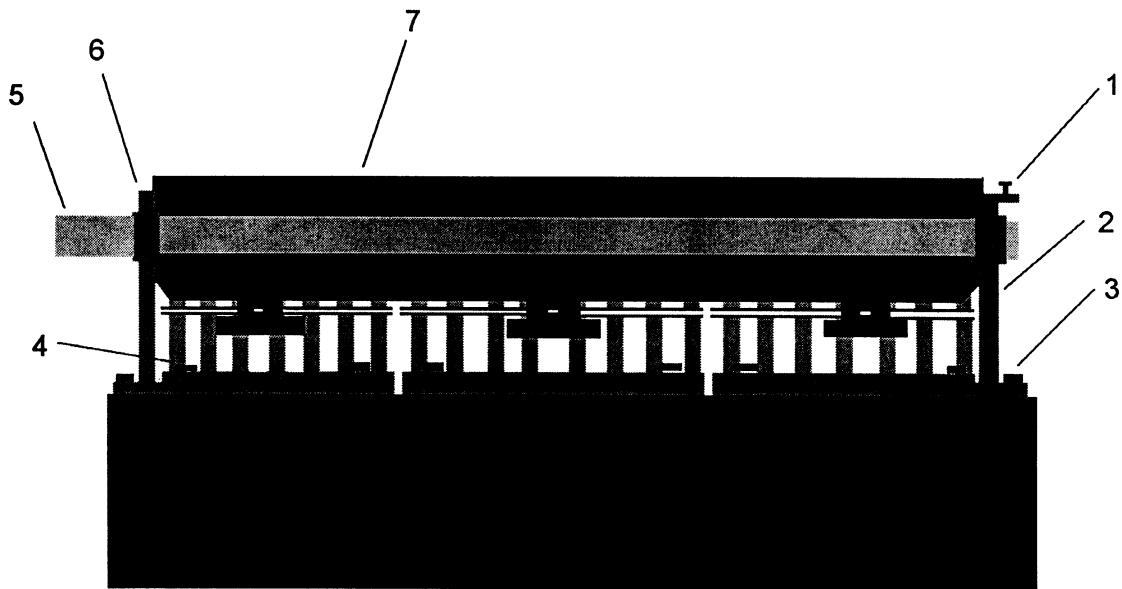
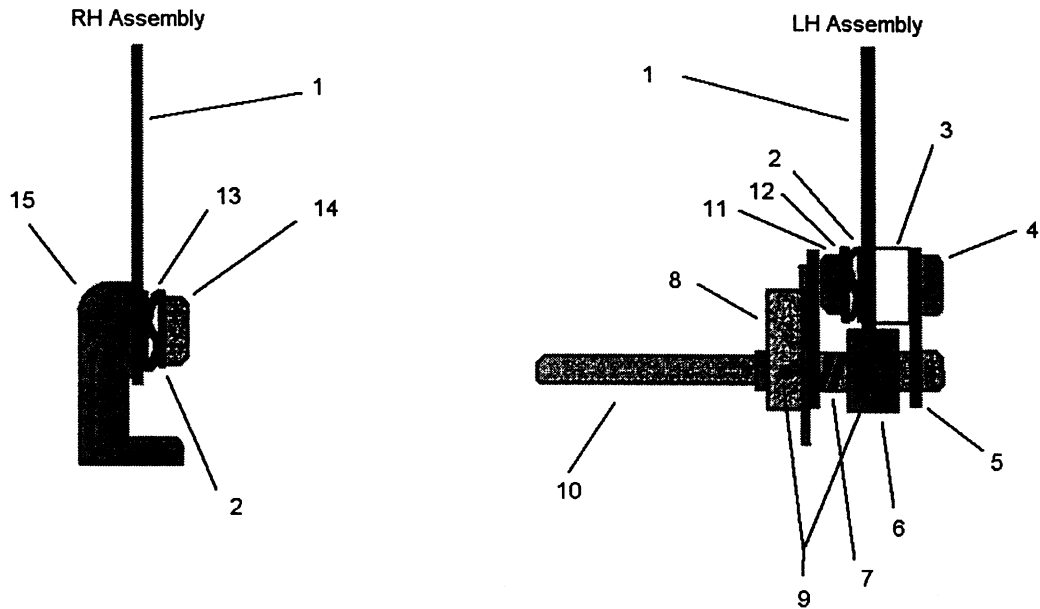


FIGURE 8.4

<b>ITEM</b>	<b>P/N</b>	<b>DESCRIPTION</b>	<b>QUANTITY</b>
1	1907201	Screw 8-32 x 3/8"	4
2	1154202	Mounting bracket LH	1
3	1951985	Screw 1/4-20 x 1 5/8"	4
•	1926823	Nut 1/4 x 20 (NOT SHOWN)	4
4	1907402	Screw 10-32 x 1 1/2"	6
•	1926822	Nut 10-32 (NOT SHOWN)	6
5	1152034	Driveshaft	1
6	1154201	Mounting bracket RH	1
7	<b>1154289</b>	<b>Pressure bar (450KM only)</b>	<b>1</b>
	1152182	Pressure bar (410KM only)	1

• Indicates not shown

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**FIGURE 8.5**

<i>ITEM</i>	<i>P/N</i>	<i>DESCRIPTION</i>	<i>QUANTITY</i>
1	1103412	Yoke	2
2	1953519	Thrust bearing	2
3	1953520	Thrust bearing (450KM only)	1
4	1951959	Screw 3/8-24 (450KM only)	1
5	1154284	Bearing bracket, LH (450KM only)	1
6	1103410	Cam (450KM only)	1
7	1101430	Spring (450KM only)	1
8	1131102	Index spring (450KM only)	1
9	1929203	Pin, spring (450KM only)	2
10	1106998	Shaft, binding adjustment (450KM only)	1
11	1931426	Locknut 3/8-24 (450KM only)	1
12	1925113	Flat washer	2
13	1926507	Spring washer 3/8	2
14	1932301	Locknut 3/8-24	2
15	1152030	Actuator bracket (410KM both LH & RH, 450KM RH only)	2/1
•	1907400	Actuator bracket screw 10-32 x 1 1/4" (NOT SHOWN)	4

• Indicates not shown